



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3404-1

Job Sheet 185978



Part No: D3404-1

Job Qty: 30 pcs

Part Name: Ground Handling Wheel Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 05.09.01 New issue KJ/JLM IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw	30 pcs		11/16/18	0.00	0.58	Bandsaw - 1		mm 19/01/23
110	HAAS 4 Axis - B4B	30 pcs		11/16/18	0.09	14.15	HAAS - 1 - B4B		mm 19/02/06
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
115	Purchasing	30 pcs		11/16/18	0.00	0.00	Purchasing - 1		
							Purchasing - 2	Qc2-49	
							Purchasing - 3		
122	Outsource - 5 - Machining	30 pcs		11/16/18			MEM001-VC		
125	Packaging 2-1 - Receive B4B	30 pcs		11/16/18	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B	Qc8-14	
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		



Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Container No: S147391



Part: D3404-1

Job No: 185978

Serial No/Batch: S147391

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/23/19

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112

				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130	QC 6	30	11/16/18	0.00	0.00
		pcs			
	19.02.11				
140	Packaging 3 - 1 - Stock - B4B	30	11/16/18	0.00	0.00
		pcs			
	130 Packaging 3 - 1 Stock.				
	19.02.11				
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	EL
				Packaging 3 - 13 - B4B	
Plex 1/22/19 12:42 PM Dart.Hadley.Shannon					

					Packaging 3 - 14 - B4B											
					Packaging 3 - 15 - B4B											
					Packaging 3 - 16 - B4B											
					Packaging 3 - 17 - B4B											
					Packaging 3 - 18 - B4B											
					Packaging 3 - 19 - B4B											
					Packaging 3 - 20 - B4B											
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					Packaging 3 - 30 - B4B											
					Packaging 3 - 31 - B4B											
					Packaging 3 - 32 - B4B											
					Packaging 3 - 33 - B4B											
					Packaging 3 - 34 - B4B											
					Packaging 3 - 35 - B4B											
					Packaging 3 - 36 - B4B											
150	QC 21 - SA	30	11/16/18	0.00 0.00	QC 21 - SA - 21											
		pcs			QC 21 - SA - 70											
Part Op 100 - bandsaw Descriptions: 110 - HAAS CNC Vertical Machine 115 - Purchasing - <i>QC 2</i> 122 - Outsource process - Machining - 125 - Receive & Inspect for Damage & Mat'l Gerts <i>QC 8</i> 130 - QC6 - All purchased or subcontracted products) 140 - Identify as per dwg & Stock Location: _____ 150 - QC21- Final Inspection - Work Order Release						DAG 21 FEB 19 2019 DAG										
Job BOM <table border="1"> <thead> <tr> <th>Part / Item</th> <th>Component Name</th> <th>Quantity</th> <th>Operation</th> <th>Container</th> </tr> </thead> <tbody> <tr> <td>M304B0.750X2.500</td> <td>304 Bar .750 X 2.50</td> <td>6.8730 ft (.2291 ea)</td> <td>100-Bandsaw</td> <td>5038526</td> </tr> </tbody> </table>							Part / Item	Component Name	Quantity	Operation	Container	M304B0.750X2.500	304 Bar .750 X 2.50	6.8730 ft (.2291 ea)	100-Bandsaw	5038526
Part / Item	Component Name	Quantity	Operation	Container												
M304B0.750X2.500	304 Bar .750 X 2.50	6.8730 ft (.2291 ea)	100-Bandsaw	5038526												

7.107
used
up to 100
7.107

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw	M304B0.750X2.500	7	16	0
Part Specifications				
Specifications could not be found.				

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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		11/16/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	30 pcs		11/16/18	0.00	0.58	Bandsaw1		
110	CNC Vertical Machining	30 pcs		11/16/18	0.09	14.15	HAAS1-3		
115	Purchasing	30 pcs		11/16/18	0.00	0.00	Purchasing		
122	Outsource	30 pcs		11/16/18			MEM001-VC		
125	Packaging	30 pcs		11/16/18	0.00	0.00	Packaging2		
130	QC	30 pcs		11/16/18	0.00	0.00	QC6		
140	Packaging	30 pcs		11/16/18	0.00	0.00	Packaging3-1		
150	QC21-SA	30 Ea		11/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X2.500	304 Bar .750 X 2.50	6.8730 ft (.2291 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.750X2.500	7	15	0

Part Specifications

Specifications could not be found.

Plex 11/7/18 2:43 PM Dart.lajeunesse.marie

H2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

